



## Selection: Semi-hermetic Screw Compressors HS

### Input Values

Compressor model	HSK7451-70	Operating mode	Standard
Refrigerant	R22	Power supply	400V-3-50Hz
Reference temperature	Dew point temp.	Useful superheat	100%
Liq. subc. (in condenser)	0 K	Additional cooling	Automatic
Suct. gas superheat	10/00 K	Max. discharge gas temp.	80/0 °C

### Result

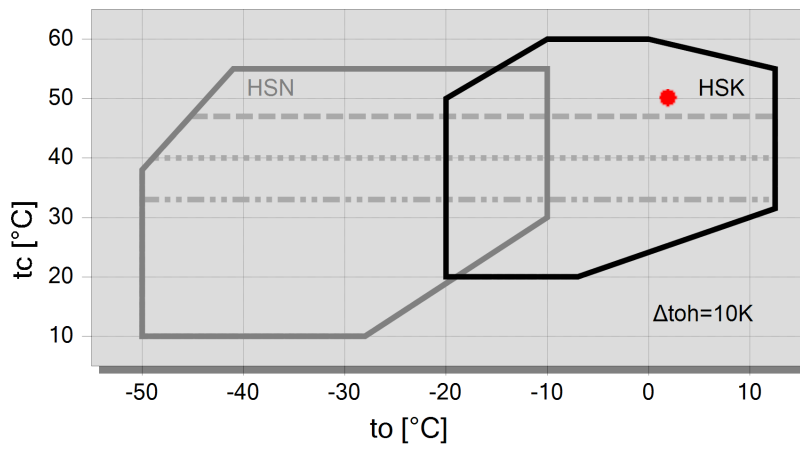
Q [W]	Cooling capacity	mHP [kg/h]	Mass flow HP
P [kW]	Power input	Qac [kW]	Additional cooling
I [A]	Current	tcu [°C]	Liquid temp.
COP [-]	COP/EER	pm [bar(a)]	ECO pressure
mLP [kg/h]	Mass flow LP	Qsc [kW]	sub cooler capacity (ECO)

tc	to	5°C	2°C	-1°C	-4°C	-7°C	-10°C	-13°C	-16°C
30°C	Q [W]	222440	200744	180705	162227	145219	129594	115269	102164
	P [kW]	35/7	35/8	35/9	35/9	36/0	36/0	36/1	36/1
	I [A]	59/7	59/9	60/0	60/1	60/1	60/2	60/2	60/2
	COP [-]	6/23	5/61	5/04	4/51	4/04	3/60	3/20	2/83
	mLP [kg/h]	4494	4083	3701	3346	3017	2712	2431	2171
	mHP [kg/h]	4494	4083	3701	3346	3017	2712	2431	2171
	Qac [kW]	--	--	--	--	--	--	2/79	5/57
	tcu [°C]	30/0	30/0	30/0	30/0	30/0	30/0	30/0	30/0
	pm [bar(a)]	--	--	--	--	--	--	--	--
	Qsc [kW]	--	--	--	--	--	--	--	--
40°C	Q [W]	201789	181669	163089	145958	130192	115710	102434	90290
	P [kW]	45/0	45/0	45/0	45/0	44/9	45/0	45/0	45/0
	I [A]	73/2	73/2	73/1	73/1	73/1	73/1	73/1	73/2
	COP [-]	4/48	4/04	3/63	3/25	2/90	2/57	2/28	2/01
	mLP [kg/h]	4397	3987	3606	3252	2924	2619	2338	2078
	mHP [kg/h]	4397	3987	3606	3252	2924	2619	2338	2078
	Qac [kW]	--	1/83	4/71	7/53	10/28	12/96	15/56	18/09
	tcu [°C]	40/0	40/0	40/0	40/0	40/0	40/0	40/0	40/0
	pm [bar(a)]	--	--	--	--	--	--	--	--
	Qsc [kW]	--	--	--	--	--	--	--	--
50°C	Q [W]	177281	158748	141642	125882	111387	98081	85893	74753
	P [kW]	55/4	55/5	55/6	55/7	55/8	55/9	56/0	56/1
	I [A]	88/6	88/8	88/9	89/1	89/2	89/3	89/5	89/6
	COP [-]	3/20	2/86	2/55	2/26	2/00	1/76	1/53	1/33
	mLP [kg/h]	4208	3797	3416	3061	2732	2427	2144	1884
	mHP [kg/h]	4208	3797	3416	3061	2732	2427	2144	1884
	Qac [kW]	17/23	19/82	22/4	24/9	27/3	29/7	32/1	34/4
	tcu [°C]	50/0	50/0	50/0	50/0	50/0	50/0	50/0	50/0
	pm [bar(a)]	--	--	--	--	--	--	--	--
	Qsc [kW]	--	--	--	--	--	--	--	--

-- No calculation possible (see message in single point selection)

\*According to EN12900 (10K suction gas superheat, 0K liquid subcooling)

## Application Limits Standard HSK7451-70



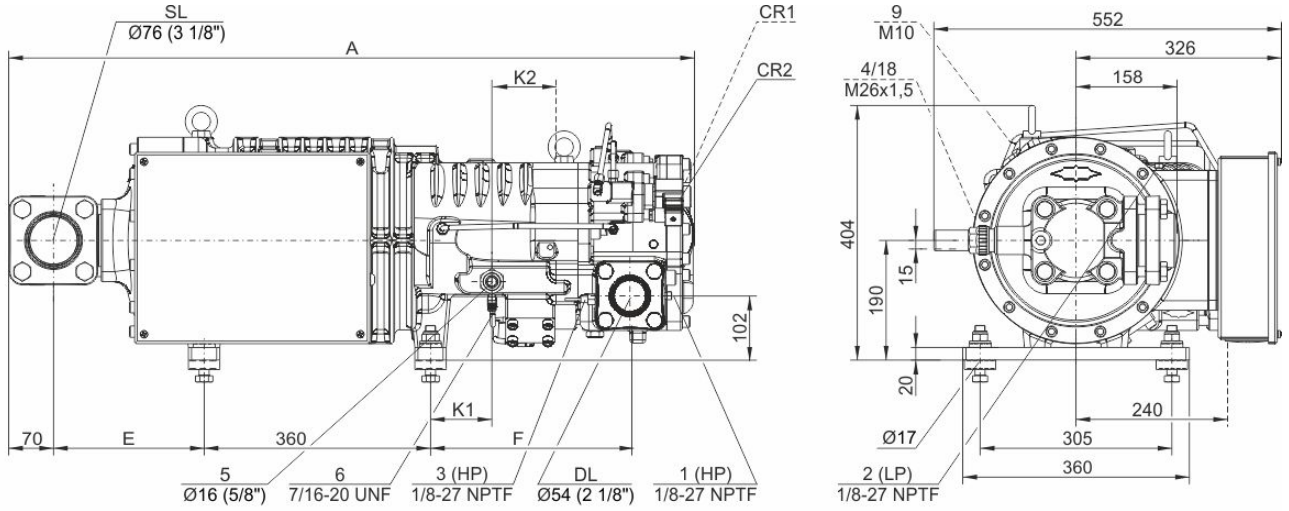
**Legend**

- max. tc for frequencies = 20Hz
- max. tc for frequencies = 25Hz
- max. tc for frequencies = 35Hz
- A



## Technical Data: HSK7451-70

### Dimensions and Connections



Model	A	E	F	K1	K2
	mm	mm	mm	mm	mm
HS.7451, HS.7461	1021	186	295	76	109
HSK7471-70, HSN7471-75	1034	186	318	98	97
HSK7471-90	1087	238	318	98	97



## Technical Data

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Displacement (2900 RPM 50 Hz)	192 m <sup>3</sup> /h
Displacement (3500 RPM 60 Hz)	232 m <sup>3</sup> /h
Weight	305 kg
Max. pressure (LP/HP)	19 / 28 bar
Connection suction line	76 mm - 3 1/8"
Connection discharge line	54 mm - 2 1/8"
Adapter/shut-off valve for ECO	22 mm - 7/8" (Option)
Adapter for liquid injection	16 mm - 5/8" (Option)
Oil type R22	B150SH, B100 (Option)
Oil type R134a/R404A/R507A/R407A/R407F	BSE170
Oil type R448A/R449A/R454C	BSE170

### Motor data

Motor version	1
Motor voltage (more on request)	380-415V PW-3-50Hz
Max operating current	124.0 A
Starting current (Rotor locked)	290.0 A D / 485.0 A DD
Max. Power input	75/0 kW

### Extent of delivery (Standard)

Discharge gas temperature sensor	Standard
Start unloading	Standard
Oil flow control	SE-B3 (Standard)
Motor protection	SE-E1 (Standard), SE-E3 (Standard for 660-690V)
Suction shut-off valve	Standard
Capacity control	100-75-50% (Standard)
Enclosure class	IP54

### Available Options

Discharge shut-off valve	Option
ECO connection with shut-off valve	Option
Motor protection	SE-i1 (200-690V)

### Sound measurement

Sound power level (-10°C / 45°C)	86,0 dB(A)
Sound pressure level @ 1m (-10°C / 45°C)	78,0 dB(A)



## Semi-hermetic Screw Compressors HS

**HSK** = Application for air-conditioning and medium temperature cooling.

**HSN** = Application for low temperature cooling.

### Notes regarding application limits (see "Limits")

- \* Ranges are valid for standard operation and at full-load conditions.
- \* With high pressure conditions, part-load operation is partly limited (see application limits in applications manual SH-100).
- \* With Economizer operation the maximum admissible evaporation temperature is shifted by 10K downward (otherwise there is a danger of excessive compression and overload of the motor because of a higher mass flow). At pull-down conditions from higher evaporation temperatures, the ECO injection must remain closed until the evaporation temperature is below the maximum admissible value and a stable operation is achieved (e.g. control of the ECO solenoid valve by means of a low pressure cut-out). The use of the ECO-system with higher evaporation temperatures requires individual consultation with Bitzer.

### HS 64/74

- \* Capacity control with ECO operation at the same time is limited to one single regulating step (CR 75%). At CR 50% the ECO injection should be closed.

### Data for sound emission

Data are based on 50Hz application (IP-units 60Hz) and R404A.

Sound pressure level: values are based on open air test sites with semi-spherical sound emissions at 1 meter distance. For further information see Technical Information "Sound Data".

### Legend of connection positions according to "Dimensions":

- 1 High pressure connection (HP)  
Connection for high pressure switch (HP)
- 1a Additional high pressure connection (HP)  
Not suitable for pressure switch or pressure transmitter!
- 1b Connection for high pressure transmitter (HP)
- 2 Low pressure connection (LP)  
Connection for low pressure switch
- 2a Additional low pressure connection (LP)
- 2b Connection for low pressure transmitter (LP)
- 2c Low pressure connection for the minimum pressure differential control valve
- 3 Connection for discharge gas temperature sensor (HP)
- 4 Connection for economiser (ECO)  
HS.85: ECO valve with connection line (option)  
OS.85, OS.95, OS.105, HS.95: ECO valve (option)
- 5 Connection/valve for oil injection
- 6 Oil pressure connection
- 7 Oil drain (compressor or motor housing)
- 7a Oil drain (suction gas filter)
- 7b Oil drain from shaft seal (maintenance connection)
- 7c Oil drain hose (shaft seal)
- 8 Threaded bore for foot fastening
- 9 Threaded bore for pipe fixture (ECO and LI lines)
- 10 Maintenance connection for oil filter
- 11 Oil drain (oil filter)
- 13 Oil filter monitoring
- 14 Oil flow switch
- 15 Earth screw for housing
- 16 Pressure blow-off (oil filter chamber)
- 17 Maintenance connection for shaft seal
- 18 Liquid injection (LI)
- 19 Compressor module
- 20 Slider position indicator
- 21 Oil level switch
- 22 Oil pressure transmitter



- 23 Connection for oil and gas return (for systems with flooded evaporator adaptor optional)
- 24 Access to oil circulation restrictor
- 25 Oil inlet for shaft seal cooling
- 26 Oil outlet for shaft seal cooling
- 27 Temperature sensor in the shaft seal
- 28 Vibration sensor connection
- SL Suction gas line
- DL Discharge gas line

Dimensions can show tolerances according to EN ISO 13920-B.