



Selection: Compact Screw Compressors CS // CSV

Input Values

Compressor model	CSH8673-110Y	Operating mode	Standard
Refrigerant	R134a	Power supply	400V-3-50Hz
Reference temperature	Dew point temp.	Capacity control	100%
Liq. subc. (in condenser)	0 K	Additional cooling	Automatic
Suct. gas superheat	10/00 K	Max. discharge gas temp.	110/0 °C
Useful superheat	100%		

Result

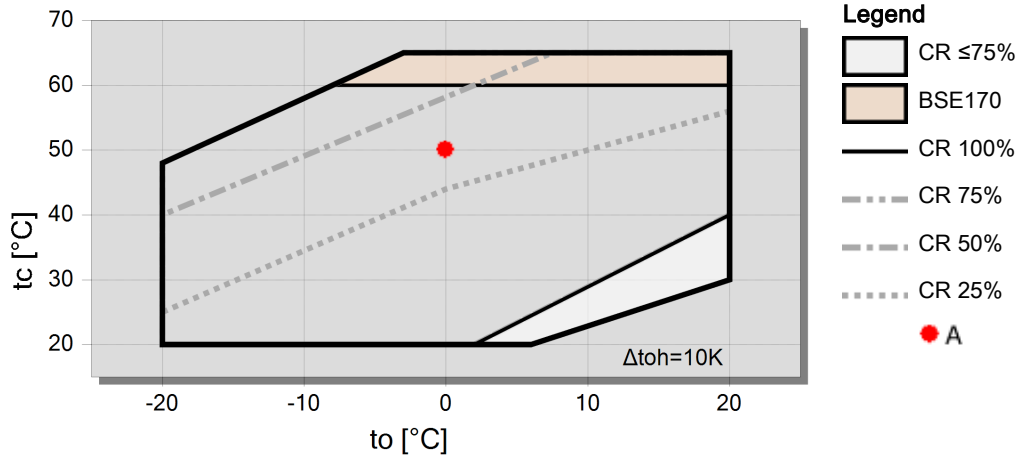
Q [W]	Cooling capacity	mHP [kg/h]	Mass flow HP
P [kW]	Power input	Qac [kW]	Additional cooling
I [A]	Current	tcu [°C]	Liquid temp.
COP [-]	COP/EER	pm [bar(a)]	ECO pressure
mLP [kg/h]	Mass flow LP	Qsc [kW]	sub cooler capacity (ECO)

tc	to	0°C	-5°C	-10°C	-15°C	-20°C	-25°C	-30°C	-35°C
30°C	Q [W]	255063	209084	169859	136530	108290	--	--	--
	P [kW]	45/8	44/4	43/3	42/3	41/1			
	I [A]	84/4	82/5	81/1	79/8	78/3			
	COP [-]	5/57	4/71	3/92	3/23	2/63			
	mLP [kg/h]	5556	4645	3851	3160	2561			
	mHP [kg/h]	5556	4645	3851	3160	2561			
	Qac [kW]	--	--	--	--	--			
	tcu [°C]	30/0	30/0	30/0	30/0	30/0			
	pm [bar(a)]	--	--	--	--	--			
	Qsc [kW]	--	--	--	--	--			
40°C	Q [W]	228908	186701	150588	119719	93268	--	--	--
	P [kW]	56/3	55/0	54/0	52/7	50/8			
	I [A]	98/9	97/1	95/6	93/8	91/2			
	COP [-]	4/07	3/39	2/79	2/27	1/84			
	mLP [kg/h]	5479	4566	3766	3064	2444			
	mHP [kg/h]	5479	4566	3766	3064	2444			
	Qac [kW]	--	--	--	--	--			
	tcu [°C]	40/0	40/0	40/0	40/0	40/0			
	pm [bar(a)]	--	--	--	--	--			
	Qsc [kW]	--	--	--	--	--			
50°C	Q [W]	198801	160727	127930	99550	--	--	--	--
	P [kW]	68/7	67/6	66/5	64/7				
	I [A]	116/7	115/1	113/5	111/0				
	COP [-]	2/89	2/38	1/92	1/54				
	mLP [kg/h]	5298	4388	3580	2859				
	mHP [kg/h]	5298	4388	3580	2859				
	Qac [kW]	--	--	--	--				
	tcu [°C]	50/0	50/0	50/0	50/0				
	pm [bar(a)]	--	--	--	--				
	Qsc [kW]	--	--	--	--				

-- No calculation possible (see message in single point selection)

*According to EN12900 (10K suction gas superheat, 0K liquid subcooling, see tech. data/ notes)

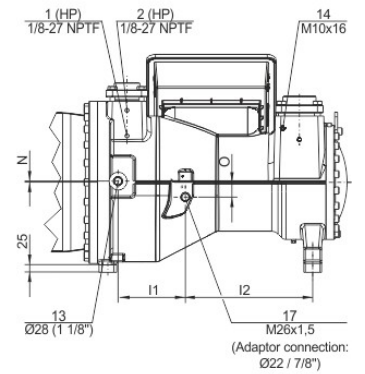
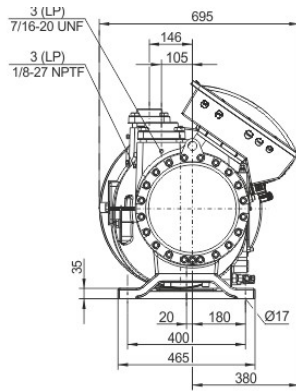
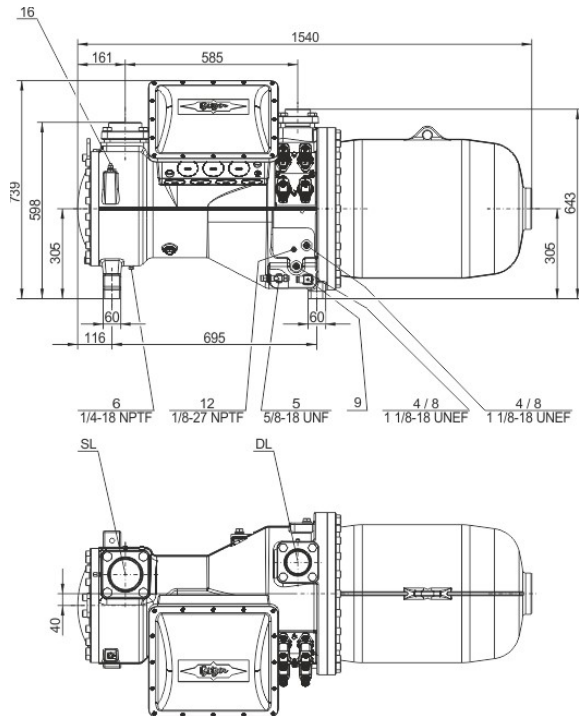
Application Limits Standard CSH8673-110





Technical Data: CSH8673-110Y

Dimensions and Connections



	I1	I2	N	O
	mm	mm	mm	mm
CSW8573, CSH8673	221	434	0	56
CSW8583, CSW8593, CSH8683, CSH8693	228	432	4	50



Technical Data

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Displacement (2900 RPM 50 Hz)	410 m ³ /h
Displacement (3500 RPM 60 Hz)	495 m ³ /h
Weight	850 kg
Max. pressure (LP/HP)	19 / 28 bar
Connection suction line	DN 100
Connection discharge line	DN 80
Oil type R134a	BSE170L(Standard) / R134a tc>60°C: BSE170 (Option)

Motor data

Motor voltage (more on request)	380-415V PW-3-50Hz
Max operating current	195.0 A
Winding ratio	50/50
Starting current (Rotor locked)	520.0 A D / 801.0 A DD
Max. Power input	114/0 kW

Extent of delivery (Standard)

Enclosure class	IP54
Oil heater	300 W (Standard)
Oil separator	Standard
Oil filter	Standard
Discharge gas temperature sensor	Standard
Start unloading	Standard
Capacity Control - 4-step	100-75-50-25% (Standard)
Capacity Control - infinite	100-25% (Standard)
Built-in check valve	Standard
Motor protection	SE-E1 (Standard), SE-E3(Standard for 660-690V)
Oil charge	21,0 dm ³

Available Options

Oil level switch	min / max OLC-D1-S (Option)
Discharge shut-off valve	Option
Suction shut-off valve	Option
Shut-off valve for ECO with muffler	Option
Bridges for DOL start	Option
with sound jacket	Option
Vibration dampers	Option
Motor protection	SE-i1 (200-690V)



Compact Screw Compressors CS

Reference points for evaporating and condensing pressures

Connection positions 1 (HP) and 3 (LP) on the compressor (see dimensions). The pressure drop for shut-off valves and check valves has not been taken into consideration. This is the worldwide state of the art for compact screws, as in factory-produced chillers shut-off valves are often omitted and the check valve can also be arranged as an external component in the discharge line. For the sake of the international comparability of performance data, this standard has been adopted for the screw compressors of the CSH/CSW/CSVH series.

ASERCOM certified performance data

The Association of European Refrigeration Component Manufacturers has implemented a procedure of certifying performance data. The high standard of these certifications is assured by:

- * plausibility tests of the data performed by experts.
- * regular measurements at independent institutes.

These high efforts result in the fact that only a limited number of compressors can be submitted. Due to this not all BITZER compressors are certified up to now. Performance data of compressors which fulfil the strict requirements may carry the label "ASERCOM certified". In this software you will find the label at the respective compressors on the right side below the field "result" or in the print out of the performance data. All certified compressors and further information are listed on the homepage of ASERCOM.

Legend of connection positions according to "Dimensions":

- 1 High pressure connection (HP)
 - 2 Additional high pressure connection
 - 3 Low pressure connection (LP)
 - 4 Oil sight glass
 - 5 Oil valve for maintenance (standard) / connection for oil equalisation (parallel operation)
 - 6 Oil drain plug (motor housing)
 - 7 CSH only, except CSH6583, CSH6593, CSH95103 and CSH95113: Connection for electro-mechanical oil level switch in case of replacing a CSH.1 by a CSH.3
 - 8 Connection for opto-electronical oil level switch (OLC-D1-S) CSVH: integrated into FI control
CS.105: connected to monitoring module
 - 9 Oil heater with sleeve (standard) CSVH: integrated into FI control
CS.105: connected to monitoring module
 - 10 Oil pressure connection
 - 11 External oil cooler connections (adaptor optional)
 - 11a outlet to oil cooler
 - 11b inlet / return from oil cooler
 - 12 Oil temperature sensor (PTC) CSVH: integrated into FI control
CS.105: connected to monitoring module
 - 13 Economiser connection (ECO) (shut-off valve optional CSH: with pulsation muffler)
 - 14 Threaded bore for pipe support
CS.L line for ECO or LI
CSVH:
14a line for ECO
14b line for FI cooling
 - 15 Liquid injection connection (LI) (CSH: shut-off valve optional)
 - 16 Earth screw for housing
 - 17 Connection for oil and gas return (for systems with flooded evaporator adaptor optional)
 - 18 Oil filter (maintenance connection)
 - 19 FI cooling (liquid refrigerant)
 - 20 Frequency inverter (FI)
 - 21 Oil injection valve (internal)
 - 24 Gas permeable plug
 - SL Suction gas line
 - DL Discharge gas line
- Dimensions can show tolerances according to EN ISO 13920-B.